

FC500 - <offline>

"M_Code_Test1"

Name: **Family:**
Author: **Version:** 0.0
Block version: 2
Time stamp Code: 10/11/2024 09:17:36 AM
Interface: 05/10/2007 10:22:10 AM
Lengths (block/logic/data): 01150 00970 00062

Object properties:

S7_language 9(1) English (United States) 07/07/2020 11:09:07 AM

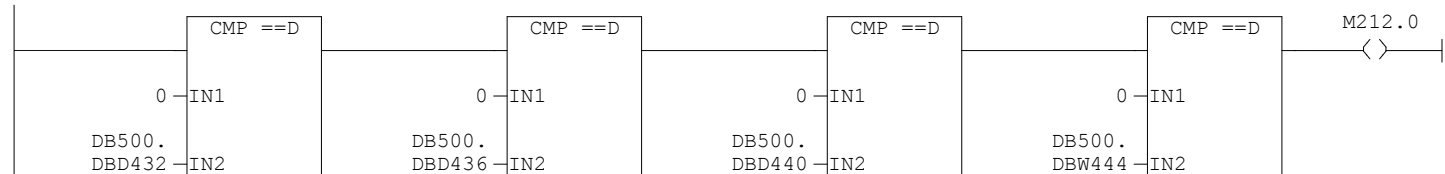
Name	Data Type	Address	Comment
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
timer1	Array [1..8] Of Time	0.0	
RETURN		0.0	
RET_VAL		0.0	

Block: FC500 Ablaufsteuerung

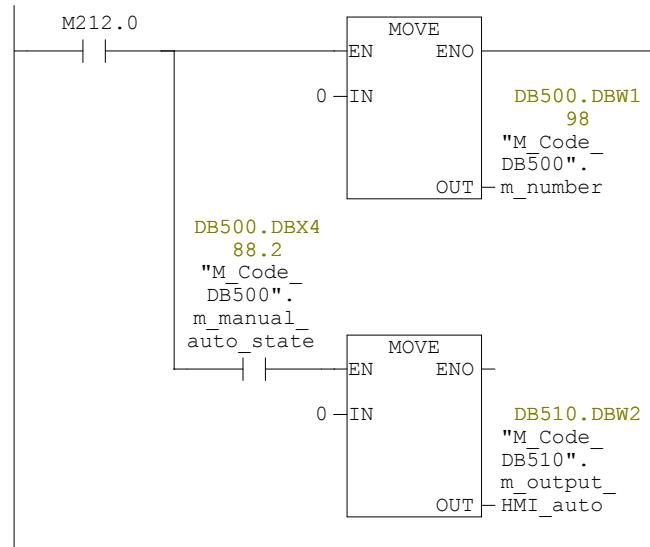
Network: 1

Network: 2

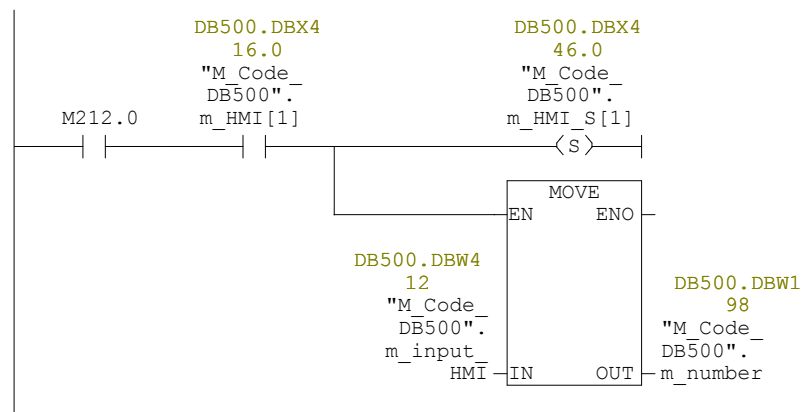
Network: 3



Network: 4



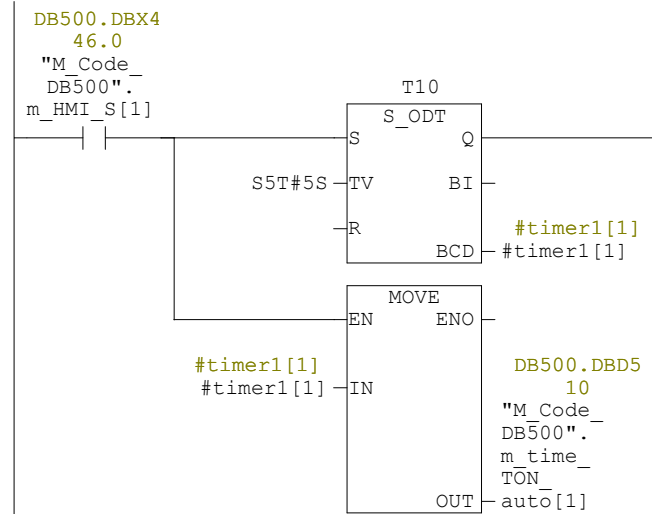
Network: 5



Network: 6



Network: 7



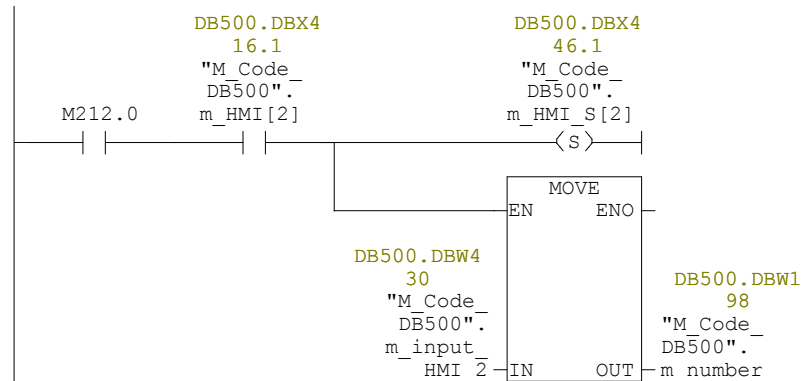
Network: 8



Network: 9



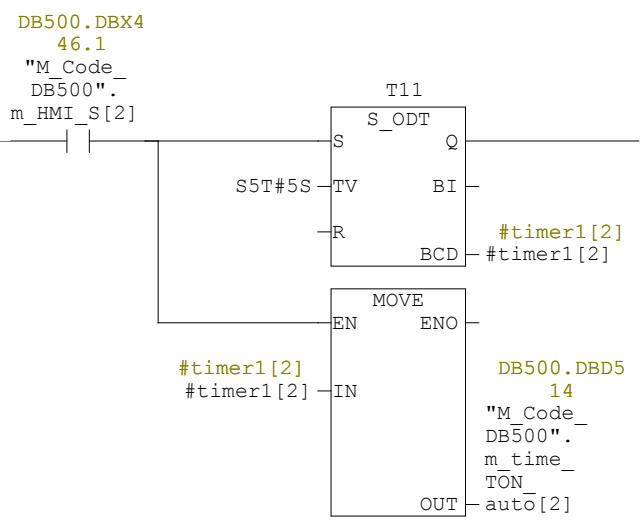
Network: 10



Network: 11



Network: 12



Network: 13



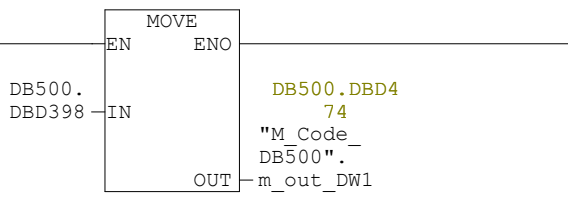
Network: 14



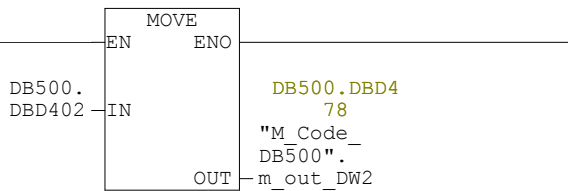
Network: 15

```
CALL "M_Code_Test11" , DB501          FB500
m_input      := "M_Code_DB500".m_input  P#DB500.DBX0.0
m_number     := "M_Code_DB500".m_number  DB500.DBW198
m_output     := "M_Code_DB500".m_output  P#DB500.DBX200.0
m_output_state := "M_Code_DB500".m_out_state P#DB500.DBX398.0
m_output_HMI := "M_Code_DB500".m_output_HMI DB500.DBW414
```

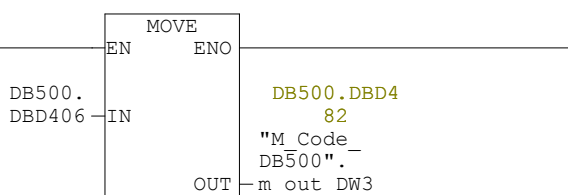
Network: 16



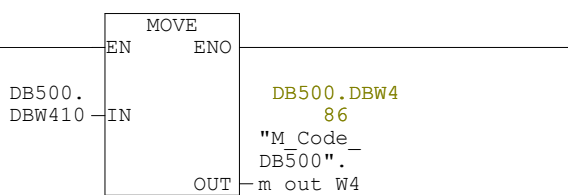
Network: 17



Network: 18



Network: 19



Network: 20

